

SECTION 230523.14 - CHECK VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Bronze swing check valves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B16.18 for solder joint.
- C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE SWING CHECK VALVES

- A. Bronze Swing Check Valves with Bronze Disc, Class 125:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Horizontal flow.

- d. Body Material: ASTM B62, bronze.
- e. Ends: Threaded, solder or brazed.
- f. Disc: Bronze.

PART 3 - EXECUTION

3.1 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.2 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.3 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Pump-Discharge Check Valves:
 - a. **NPS 4 (DN 100)** and Smaller: Bronze swing check valves with bronze disc.
- B. If valves with specified SWP classes or CWP ratings are unavailable, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, **NPS 2 (DN 50)** and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules.
 - 2. For Copper Tubing, **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Brazed ends except where threaded valve-end or flanged end option is indicated in valve schedules.
 - 3. For Copper Tubing, **NPS 5 (DN 125)** and Larger: Flanged ends.

3.4 HEATING-WATER VALVE SCHEDULE

- A. Pipe **NPS 4 (DN 100)** and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze swing check valves with bronze disc, Class 125.

END OF SECTION 230523.14